

Ideal for Foamboard, Plastics and Interior Projects

# PROJECTS

## Construction Adhesive

Titebond® Contractor Grade Projects Construction Adhesive is a versatile formula designed to bond common building materials used in general purpose interior projects. It offers a long working time for precise assembly while remaining permanently flexible. This VOC-compliant, nonflammable formula emits no harmful fumes and promotes healthy living and working environments.



### CONTRACTOR GRADE

#### Water-Based

General purpose

Cleans easily with water  
in wet state

Offers freeze/thaw stability

VOC compliant

Longer working time  
for precise assembly

#### Recommended For

Interior construction, remodeling & repair projects.

#### Specifications & Certifications

Exceeds the performance requirements of the ASTM C557 and CAN/CGSB 71.25M specifications.

#### Compatible Materials

Common building materials including wood, trim, paneling, corkboard, plywood, hardboard, drywall, masonry & concrete, foam-back tub surrounds and ceramic tile repairs.



**Titebond®**  
**THE PRO'S ADVANTAGE**

## Ordering/Sku Information

| Size             | Part Number | UPC          | Case UPC       | Weight     | Units Per Package | Packages Per Pallet |
|------------------|-------------|--------------|----------------|------------|-------------------|---------------------|
| 10 Oz. Cartridge | 4121        | 037083041217 | 10037083041214 | 12.04 lbs. | 12                | 108                 |

### Technical Information

- **Application Temperature:** 40°F to 100°F
- **Service Temperature:** 10°F to 120°F
- **Working Time:** Approximately 20 minutes for a 1/4" bead

### Physical Properties

- **Type:** Blend of polymer emulsions
- **State:** Medium-viscosity mastic
- **Color:** Beige
- **Solids:** 75%
- **Viscosity:** 160,000 cps
- **pH:** 7.0
- **VOC:** < 70 g/L
- **Weight/Gallon:** 12.04 lbs.
- **Flashpoint:** > 200°F
- **Freeze/Thaw Stability:** Stable
- **Storage Life:** 18 months in an unopened container

### User Tips

- Not designed for continuous submersion. Do not adhere one non-porous material to another since this will slow or prevent drying. Not recommended for use with mirrors. For best results, store above 40°F.

### Directions

**PREP:** Surfaces must be clean and free of any material that may prevent adequate adhesion.

**APPLICATION:** Cut tip on slant for 1/4" to 3/8" bead. Puncture inner seal and place in cartridge gun. Apply adhesive to one of the surfaces in either a continuous or spot bead. Paneling or foam: Apply 1/4" bead around perimeter 1" from edge and two zigzag beads in middle. Framing members: Apply directly to studs. Press materials firmly together with a slight twisting motion. Nail as needed. Drywall: Use fasteners in accordance with local building standards. **Note:** For large panels, bracing may be required until adhesive dries.

**CLEANUP:** Tools and adhesive may be cleaned with water while the adhesive is wet. If dried, tools and adhesive may be cleaned with water/acetone/vinegar mixture. Follow solvent vendor's precautions.

### Coverage

| Size             | 1/8" bead | 1/4" bead | 3/8" bead |
|------------------|-----------|-----------|-----------|
| 10 Oz. Cartridge | 129 ft.   | 30 ft.    | 14 ft.    |

**CONTRACTOR GRADE**  
Water-Based

Visit [Titebond.com](http://Titebond.com) for the most up-to-date product information.

Franklin International

